

APPLY LUBRICANT TO ALL SEALS PRIOR TO INSTALLATION. DO NOT USE SILICONE TYPE LUBRICANTS. FOR PROPER ARM MOUNTING SEE IS1505.


TORQUE TO 100 in-lb/11.3 Nm  
BALL SEAT TOWARD BALL

DETAIL A  
SCALE 1.500

No.	QTY	PART No.	DESCRIPTION	Std. Seal Kit	FKM Seal Kit
N/A	N/A	IS1505	INSTRUCTION SHEET, ARM INSTALLATION		
N/A	N/A	6V711032	SEAL KIT, FKM		NOTED
N/A	N/A	60711032	SEAL KIT, STANDARD	NOTED	
19	1	81591829	CAM, SC, LP, 5000/22KN, STR, LS, TC		
18	3	81532108	SEAT, BALL, SC, LP, TC		
17	3	81532107	RETAINER, SC, LP, TC		
16	1	81531809	CAP, END, SC, LP, 22KN/5000		
15	1	81511812	PLUNGER, SC, LP, 22KN, DA, LS, TC		
14	2	43068006	PLUG, 1/4 BSPP MALE		
13	1	39054008	BU RING, (-218)	X	X
12	1	39054007	BU RING, (-030)	X	39054021
11	1	39053005	WIPER, SNAP-IN, (1-1/4)	X	X
10	1	39051042	O-RING, (-030)	X	39V01021
9	2	39050042	O-RING, (-011)	X	39051025
8	1	39011060	SEAL, BEVEL WHEEL INSERT, 1-1/4 x 1/8 x 1-1/2	X	39052015
7	1	39011056	SEAL, CROWN, 1-9/16 x 1-3/4 x 5/32	X	39V11056
6	3	23650004	BALL, TUNGSTEN-CARBIDE .250		
5	3	23350066	SPRING, COMPRESSION		
4	2	21500200	WASHER		
3	3	21500031	SHCS, M5 x 0.8 x 14, ALY		
2	10	21500022	SHCS, M5 x .8-66 x 20, ALY		
1	2	21500019	SCREW, CAP, BTNH, M3 X 6, ALY		

### PARTS LIST

ASSEMBLIES AFFECTED  
41462226  
41462226F



VEKTEK, INC.  
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DATE: 07/16/19

DRAWING STATUS: **Released**

PRODUCTION APPROVED FOR RELEASED STATUS ONLY

SIZE A

MPLV7189

REV A

